

Please amend the following paragraphs of the specification in the manner indicated:

[0012] a vibration unit received in the recess of the frame said vibration unit comprising a damper, a cone, a voice coil bobbin and a connection member by which said damper, said cone and the voice coil bobbin are combined together, said connection member having on an outer side thereof an annular groove in which an inner peripheral edge of the damper is received, and the inner peripheral edge of the damper being secured in the annular groove; and

[0013] a ~~snap~~ fastening device for connecting the yoke, which is inserted into the recess of the frame, to the frame.

[0014] According to another aspect of the present invention, the ~~snap~~ fastening device may comprise male members and female members with which the male members are to be engaged, the male members being formed on any one of the frame and the yoke along a circle, which is concentric with a central axis thereof, and the female members being formed on an other of the frame and the yoke, the male members and the female members being engaged with each other by bringing the yoke into contact with the frame and turning the yoke along the circle.

[0015] According to further another aspect of the present invention, there may be adopted a structure in which the yoke has a cylindrical member; and ~~the vibration unit comprises a damper, a cone, a voice coil bobbin and a~~

~~connection member by which the damper, the cone and the voice coil bobbin are combined together,~~ the connection member having on an inner side thereof a ring-shaped recess into which the cylindrical member of the yoke is to be received.

[0033] A ~~snap~~ fastening device is provided, as shown in FIG. 4, between the outer periphery of the bottom plate 3d of the yoke 3 and the inner periphery of the fitting hole 2 of the frame 1 so that the yoke 3 is inserted into the recess of the frame 1 from the front side thereof and the bottom plate 3d of the yoke 3 engages with the bottom of the recess of the frame 1 to provide a ~~stationarily stationary,~~ secured state. Use of the ~~snap~~ fastening device enables the yoke 3 to be secured easily and quickly on the frame 1 by a one-touch operation. It is possible to make an easy and accurate positional determination of the yoke 3 relative to the recess of the frame 1 and hold ~~stationarily~~ the yoke 3 stationary in ~~the~~ its proper position, even though it is difficult for an operator to visually recognize the bottom of the recess of the frame 1.

[0034] The ~~snap~~ fastening device is preferably has composed ~~of~~ male members, which are provided on the bottom of the yoke 3, and female members, which are provided on the bottom of the recess of the frame 1. The male and female members are aligned on a circle, which is concentric with the central axis "a" of the frame 1. As shown in FIGS. 1 to 4, the male members are provided in the form of a plurality of projection pieces 7, which radially project from the outer periphery of the bottom plate 3d of the yoke 3 so as

to be spaced uniformly, and the female members are provided in the form of grooves 8, which are formed on the inner periphery of the fitting hole 2 of the frame 1 so that the above-mentioned projection pieces 7 are fitted into the grooves 8. Each of the grooves 8 formed along the circle has an opening 8a on the upstream end side in a circumferential direction, on the one hand, and a stopper 8b is provided on the downstream side of each of the grooves 8 in the circumferential direction, on the other hand. According to such a structure, when the yoke 3 is inserted from its bottom side into the recess of the frame 1 in a direction of an arrow "b" as shown in FIG. 4, and then, the yoke 3 is turned around the central axis "a" of the frame 1 in a direction of an arrow "c" so that the projection pieces 7 are inserted into the grooves 8, these projection pieces 7 come into contact with the stoppers 8b, with the result the yoke 3 is kept in its ~~the~~ properly secured state. Engagement of the male and female members is completed in this manner so as to make a proper positional determination of the yoke 3 relative to the frame 1 and hold it in such a state.

[0037] As shown in FIG. 2, the damper 9, which supports the other portions of the vibration unit on the frame 1, preferably has a dual layer structure in which the first and second damping members 9a, 9b are combined together. The outer peripheral edge of the first damping member 9a is placed on the outer peripheral edge of the second damping member 9b, and then these peripheral edges are fixed to the frame 1 at a middle position of the recess thereof by an adhesive. The inner peripheral edge of the first damping

member 9a and the inner peripheral edge of the second damping member 9b are separated from each other and fixed to the connection member 12 by an adhesive. The first and second damping members 9a, 9b may be substituted by a single damping member. Alternatively, the first and second damping members 9a, 9b may be substituted by three or more damping members.

[0040] The connection member 12, which connects the damper 9, the cone 10 and the voice coil bobbin 11 to each other as shown in FIG. 2, is provided with a ring-shaped recess ~~an annular groove~~ 15 into which the cylindrical member, i.e., the outer cylindrical member 3b of the yoke 3 is to be inserted. Vibration of the voice coil bobbin 11 to make a ~~reciprocation~~ reciprocating motion in the annular gap 6 of the yoke 3 in the direction of the central axis "a" of the frame 1 causes the outer cylindrical member 3b of the yoke 3 to make a ~~reciprocation~~ reciprocating motion in the ring-shaped recess ~~annular groove~~ 15 of the connection member 12.

[0041] As shown in FIGS. 2 and 5, the connection member 12 is provided with a skirt portion 12a having a cylindrical shape, a downwardly extending wall 12b having a cylindrical shape and a top wall 12c having a ring-shape. The damper 9 and the cone are connected to the above-mentioned skirt portion 12a. The downwardly extending wall 12b is disposed on the inner side of the skirt portion 12a so that the voice coil bobbin 11 is connected to the downwardly extending wall 12b. The top wall 12c connects the upper edge of the skirt portion 12a to the upper edge of the

downwardly extending wall 12b. The above-described ring-shaped recess ~~annular groove~~ 15 is formed between the skirt portion 12a and the downwardly extending wall 12b.

[0042] The skirt portion 12a is preferably provided on its outer and inner surfaces with a plurality of ribs 16 at the predetermined intervals, as shown in FIG. 5. The connection member 12 is preferably reinforced with these ribs 16 so as to support the damper 9 and the cone 10 in an appropriate manner.